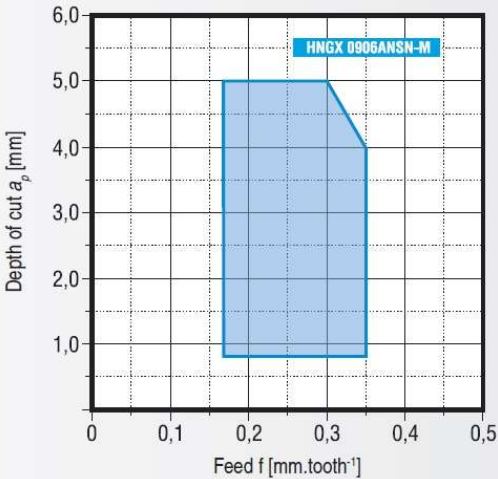
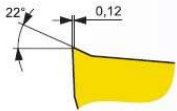


Geometry	Photo	Workpiece material group						Diagram of application	Description	Applied to inserts: HNGX 0906ANSN-M
		Milling	P	M	K	N	S			
HNGX 09-M		Finishing	■	■	■		□		- high positive geometry with middle T-land - suitable for machining of material groups P, M and K conditionally for groups N and S - especially suitable for medium machining	Range of cutting conditions:
	Profile of cutting edge	Medium	■	■	■	□	□			
		Roughing	□	□	□		□			
									f_z	0,17 ÷ 0,35 [mm.tooth ⁻¹]
									a_p	0,8 ÷ 5,0 [mm]